1/4 FIGURE 1 FLOW DIAGRAM Raw Waxy Grain Steamed - 5 Minutes Tempering Step 1 hour (165°F, 74°C) Roller Mill and Flatten the Grain - 2-5 mm Cooker - Pre-steam 15 Minutes - Cooked with Flavor 260°F (127°C) 45 Minutes - Dumped and Air-cooled to 110°F (43°C) - Separate individual grains **Dried and Equilibrated** Kneaded into dough Processed in a Pasta Roller Milled and Machine and Flaked extruded as a pellet

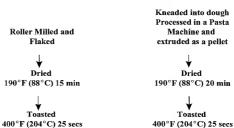
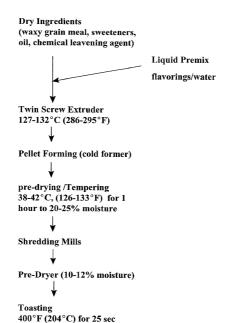
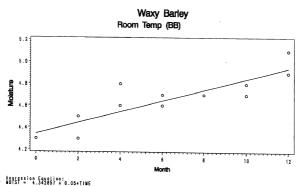


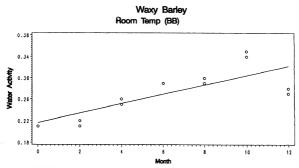
FIGURE 2





7.542607 7 0.05411

Figure 3A



Regression Equation: WATER = 0.21625 + 0.008839*TIME

Figure 3B

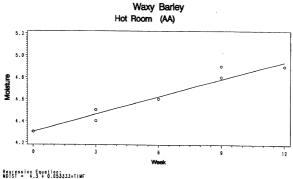


Figure 4A

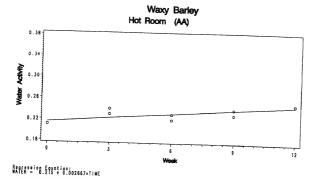


Figure 4B